

Technical Data Sheet

**Schuladur A1 GF30LW K2307 BLK968069**



Polybutylene Terephthalate + PET

**Product Description**

PBT/PET 30% Glass Fiber

**Processing Method**            Injection Molding

**Filler/Reinforcement**        Glass Fiber, 30%

<b>Typical Properties</b>	<b>Nominal Value</b>	<b>Units</b>	<b>Test Method</b>
<b>Physical</b>			
Density, (Method A)	1.55	g/cm <sup>3</sup>	ISO 1183
<b>Mechanical</b>			
Tensile Strain at Break, (Type 1A, 23 °C, 5 mm/min)	2.0	%	ISO 527-2
Tensile Stress at Break, (Type 1A, 23 °C, 5 mm/min)	148	MPa	ISO 527-2
Tensile Modulus, (23 °C, 1 mm/min, Type 1A)	10500	MPa	ISO 527-1
<b>Impact</b>			
Charpy Impact Strength - Notched, (23 °C, Type 1, Edgewise, Notch A)	9.0	kJ/m <sup>2</sup>	ISO 179
<b>Thermal</b>			
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	205	°C	ISO 75-2/A